

**** MAINTENANCE SCHEDULE ****
WEB PRESS CORPORATION
ROLL STAND

Month & Year _____

DAILY	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	
wipe unit clean																																

TWICE WEEKLY	1st week				2nd week				3rd week				4th week							
lubricate brake gear assembly																				
lubricate brake gear																				

WEEKLY	1st week		2nd week		3rd week		4th week	
check bolts and set screws								
clean brake disc								

TWICE MONTHLY	1st half	2nd half
reset brake cable		

MONTHLY	
clean all rollers	
check hoist oil level	
check hoist hook safety latch	
check brake shoes for wear	