

Press Release  
June 20, 2006

### **Quad-Stack Installed at Right Angle in Madison SD Pressroom**

Web Press Corporation recently completed the installation of machinery allowing increased color capacity at Leader Printing in Madison, South Dakota.



There were two factors at the forefront when looking to add a new press to the Leader's existing Goss Community line. One was the ceiling height, which was not sufficient for a "traditional" color tower, and the second was the available floor space. There was no room in the original line to add a color unit and additional roll stand without sacrificing an existing perfector.



The answer was to use a Quad-Stack 4+4 color printing unit. With its unique compact height advantage, the roll under model was able to fit in the existing plant. By using an angle bar and blower assembly (also supplied by WPC), the Quad-Stack could be positioned at a right angle to the existing press line, with its printed web crossing over and merging into the existing Goss line.



Controls for the Quad-Stack were mounted on the existing Goss folder.



**Leader Printing is a commercial printer who also prints the Madison Daily Leader.**